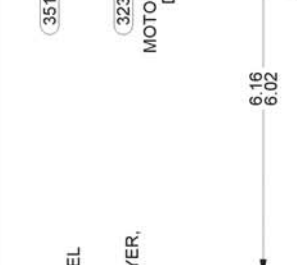


APPLICATION									
FURNACE									
THERMALLY PROTECTED CLASS "B" INSULATION 416 S. S. SHAFT									
B	LA	FR	A	S	C	E	B	A	
18	21	47	V	06	OU	5	3	0	
CUSTOMER FASCO DIST.									
CUSTOMER PART NO. A118									

LEAD MATERIAL  
 18 GA. 125°C 4/64 INSUL.  
 EPDM, BLACK AND WHITE  
 12.00/10.00 IN. LONG  
 W/SOCKET TERMS. 89036006  
 AMP 350537-1

GROUND LEAD  
 18 GA. 125°C 2/64 INSUL.  
 X-LINKED POLY. GRN/YEL  
 8.00/6.00 IN. LONG  
 W/IRING TERM. 89020156  
 AMP 61794-1



BRACKETS TO BE WELDED FLUSH +.000/-0.030 TO HSG. ASSY.

- NOTES:
- ASSEMBLE GROUND STRAP TO HOUSING WITH PC. 325 SCREW.
  - NO STA-LOC REQUIRED ON IMPELLER
  - IMPELLER SPECIFICATIONS : (A) STATICALLY BALANCED TO .020 OZ.-IN. MAX., (B) O.D. OF WHEEL CONCENTRIC TO .025" MAX T.I.R., (C) MAX. AXIAL RUNOUT AT EDGE OF WHEEL .015".
  - DO NOT SUBSTITUTE IMPELLER.
  - PACK 1 PER CONTAINER, 60 MAX. PER PALLET. PACKING ASSY. 87854335, 12 CARTONS PER LAYER, 5 LAYERS PER PALLET. P.S. 88834200 AND P.S. 88834408.
  - INSPECTION TEST FIXTURE IS REQUIRED.
  - CARTON LABELS MUST ALL FACE ONE DIRECTION TOWARD THE OPEN END OF THE PALLET. SEE P.S. 88834408.
  - NO PACKAGING TAPE OVER CARTON LABEL.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE FRACTIONS DECIMALS ANGLES ± 1/16 ± .005 ± .005 ± .1°

APPROVALS	DATE
MLM	4/11/06
VLL	4/11/06

TYPICAL PERFORMANCE TEST DATA WITH 2 INCH INLET RESTRICTOR

AT	115	115	60	60
R.P.M.				
WATTS				
AMPS				

APPROVALS

DRAWN	MLM
CHECKED	VLL
FINISH/COLOR	FLAT BLACK

ECO NO. REV. DATE APPROVAL

4002170	15	05/26/11	MLM/PLA
4008940	16	4/18/2013	SDM/KSA

BLOWER WEIGHT 6 1/2 LBS.

END PLAY .030/010

BLOWER ASSEMBLY

DWG NO. 7021 8477

REV. 16

DO NOT SCALE DRAWING SHEET 1 OF 1

FASCO MOTORS GROUP  
 AC MOTOR/BLOWER DIVISION

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